



YEAST ADDITIVES

WATER

CONCENTRATE

JUICE PREPARATION

PRIMARY FERMENTATION

FIRST RACKING

SECONDARY FERMENTATION

SECOND RACKING

STABILIZATION & CLARIFICATION

THIRD RACKING

CORKING

BOTTLING

FILTRATION

FINING AGENT

SULFITE/SORBATE

— NORMAL FLOW
 - - - - - OPTIONAL FLOW